

P U N C H L O K[®]



S Y S T E M

PunchLok[®]

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Since its inception in 1964, Verco Decking, Inc. has been a leading innovator in the steel decking industry. Verco, the largest manufacturer of steel decking in the Western United States, developed the revolutionary ShearTranz[®] systems which have been widely accepted in seismic designs.

Now Verco introduces the Verco PunchLok[®] system, utilizing the PunchLok[®] tool to achieve higher shear values at less cost through high quality side seam attachments.

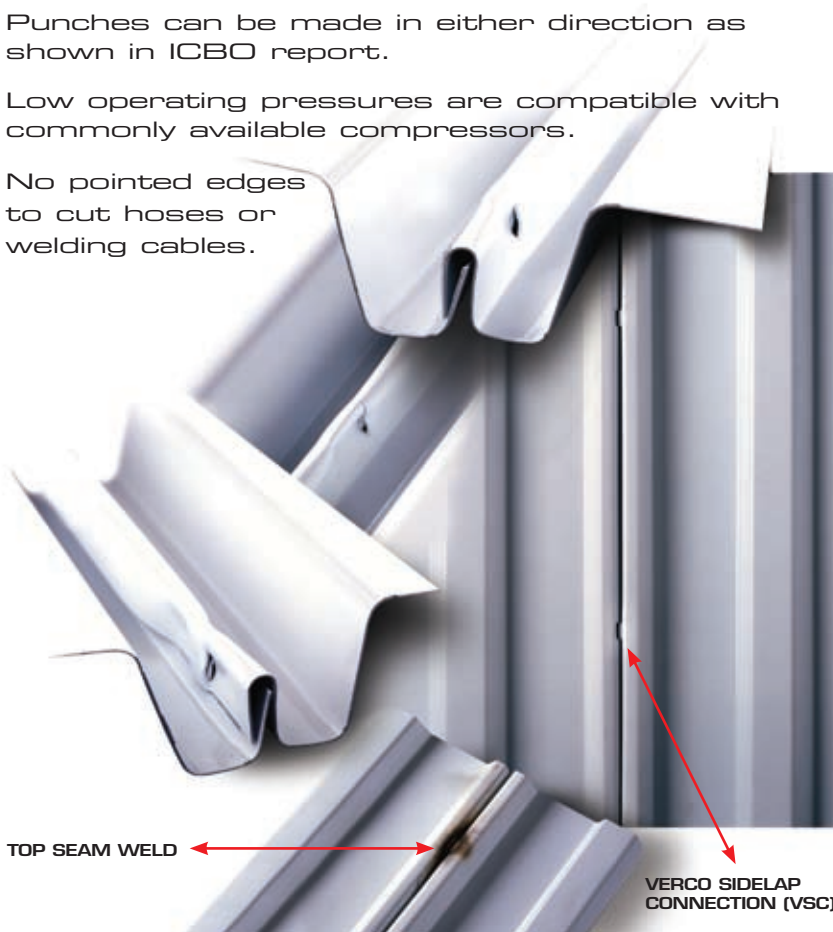
The PunchLok[®] system has been proven by an extensive testing program supervised by S. B. Barnes Associates on all Verco[™] products from 22 gage through 16 gage. Used in conjunction with Verco's PL products, the pneumatic PunchLok[®] tool is a fast, effective high volume tool.

The PunchLok[®] tool is manufactured exclusively for Verco Decking, Inc. by Parker Manufacturing for use on Verco[™] products and is covered by U.S. Patent #6,212,932. Formation of the PunchLok[®] deck system using the PunchLok[®] tool is covered by U.S. Patent #6,397,469.



ADVANTAGES

- 1 — As strong, more positive and more economical than top seam welds in most applications.
- 2 — Installs at up to ten times the speed of top seam welds.
- 3 — Requires no touch-up from either the topside or the bottomside of the deck.
- 4 — Can provide a completely weld free system when used in conjunction with mechanical fasteners at supports.
- 5 — Allows the use of Verco's factory applied custom color primer coating without weld damage.
- 6 — 100% effective from the first attachment of the day to the last attachment of the deck. No inspection tools or gages required.
- 7 — 100% accuracy of inspection of the attachment from the topside of the deck.
- 8 — Stronger and more positive than conventional button punches.
- 9 — Stronger, more positive and more economical than screwed sidelaps.
- 10 — Effective on Verco's 1 1/2", 2", and 3" roof and floor products.
- 11 — Punches can be made in either direction as shown in ICBO report.
- 12 — Low operating pressures are compatible with commonly available compressors.
- 13 — No pointed edges to cut hoses or welding cables.



POWERFUL JAWS

provide a strong, unique crimping action of deck lap.

CRIMPING AND PUNCHING

of side lap seams is always uniform regardless of the operator size or strength.



THE PUNCHLOK® TOOL can be used with minimum effort on the part of the operator.

POSITIVE AND PERMANENT ATTACHMENT

not degraded by foot traffic - punch it once and forget it.



SPECIFICATIONS

Model No.	BP 3-3N
Height	39"
Width	16.5"
Diameter	9"
Capacity	3" Deep, 16 ga.
Air Inlet	3/8" X 1/4" MNPT
Min. Hose Size	3/8"
Air Supply	6 - 12 cfm
Pressure Req'd	100 psi at tool
Cycle Time	2 sec. Avg.
Cycles Per Min.	20 - 40
Weight	35 lbs.

DISTRICT SALES OFFICES

Northern California 916.488.8180 Fax 916.488.8099	Salt Lake City - Utah 801.263.3311 Fax 801.263.3355
Southern California 714.939.9128 Fax 714.939.9109	Seattle - Washington 425.883.8250 Fax 425.882.0134
Phoenix - Arizona 602.272.1347 Fax 602.269.1758	

ENGINEERING OFFICES

Northern California 510.792.8370 Fax 510.792.2429	Southern California 714.938.0307 Fax 714.938.0340
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LITERATURE REQUEST

Fax 510.792.2429

MANUFACTURING PLANTS

Antioch, California
Fontana, California
Phoenix, Arizona



VERCO DECKING, INC.

a **NUCOR** company

HEADQUARTERS

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